# Scheduling and Binding for Low Gate Leakage NanoCMOS Datapath Circuit Synthesis

Saraju P. Mohanty Computer Science and Engineering University of North Texas Box 311366, Denton, TX 76203. Email: smohanty@cs.unt.edu Elias Kougianos Engineering Technology University of North Texas Box 310679, Denton, TX 76203. Email: eliask@unt.edu R. Velagapudi and V. Mukherjee
Computer Science and Engineering University of North Texas
Box 311366, Denton, TX 76203.
Email: {rv0063,vm0058}@unt.edu

Abstract-With aggressive technology scaling, gate oxide tunneling current is emerging as a prominent component of power dissipation in nanoCMOS circuits. This paper presents a novel approach for reduction of tunneling current (gate leakage) during behavioral synthesis using simultaneous scheduling and binding of resources made of transistors of different gate oxide thicknesses. We provide a heuristic algorithm for optimizing allocation and utilization of resources while scheduling operations with the objective of reducing gate leakage. We selectively bind the off-critical operations to instances of functional units that have transistors of higher oxide thickness, and critical operations to the functional units of lower oxide thickness. We performed extensive experiments for several behavioral synthesis benchmarks using a 45nm technology library. For a time constrained approach we achieved a maximum reduction of 84.8%, while for a resourcetime constrained approach the reduction is 75.8%.

# I. INTRODUCTION

In a short channel nanoCMOS, leakage has several forms, of which both reverse biased diode leakage and SiO<sub>2</sub> tunneling current flow are prominent during both active and sleep modes of the circuit [1]. As per the ITRS [2], high performance nano-CMOS circuits will require ultra low gate oxide thickness, thus making them susceptible to gate  $SiO_2$  direct tunneling [3]. The probability of electron-hole tunneling is a strong function of height and thickness of the barrier. For a supply voltage  $V_{dd}$ and oxide thickness  $T_{ox}$ , tunneling current dissipation in a CMOS can be described as  $I_{ox} \propto (\frac{V_{dd}}{T_{ox}})^2 exp(-\beta \frac{T_{ox}}{V_{dd}})$ , where  $\beta$  is an experimentally derived factor [4], [5]. Thus, there are various options for reducing the tunneling current dissipation, which include decreasing supply voltage and/or increasing gate oxide thickness. While decreasing supply voltage continues to be a popular option for reduction of dynamic [6] as well as static power, the use of dual oxide thickness (Dual- $T_{ox}$ ) is currently being explored to reduce the tunneling current [7], [8]. It may be noted that the Dual- $T_{ox}$  or Multi- $T_{ox}$  (multiple thickness) approaches are in the same spirit as that of the Multi- $V_{dd}$  [6], [9] and Multi- $V_{Th}$  [10], [11] techniques and can be used in conjunction to provide a complete low power solution.

Behavioral level power reduction techniques have been largely confined to dynamic power and few deal with subthreshold leakage. However, many logic or transistor-level research works address reduction of gate oxide leakage. In [12] Khouri et. al. have proposed algorithms using dual- $V_{Th}$  for subtreshold leakage analysis and reduction during behavioral synthesis. Gopalakrishnan et. al. in [13] also use a Multi- $V_{Th}$  approach for reduction of subthreshold leakage during high-level synthesis. Mohanty et. al. [4] have introduced models and a scheduling algorithm for reduction of overall gate leakage of datapath circuits.

In this paper, we propose a resource-time constrained heuristic algorithm for simultaneous scheduling-binding for total gate leakage current reduction of nanoCMOS datapath circuits. We incorporate time constraints as a performance (or delay) trade-off factor and offer the user the choice of predetermining the performance of a circuit vis-a-vis the power requirements. The algorithm considers an unscheduled data flow graph (DFG), and schedules each of its nodes at appropriate control steps and simultaneously binds them to the best available resource so as to achieve the desired performance with minimum gate leakage. We have developed a pre-characterized datapath component library including functional, interconnecting and storage units for various gate oxide thicknesses. We assume that all transistors used in a resource have gate oxide of equal thickness, but the thicknesses of different resources may differ. The components with high  $T_{ox}$ have low tunneling current, but higher delay, thus making them more suitable for use in off-critical paths. While those with low  $T_{ox}$  are preferred in critical paths.

### II. MULTI-OXIDE THICKNESS COMPONENT LIBRARY

At the top level our objective is to prepare a set of characterized cells of behavioral components for use in high-level synthesis. This necessitates the development of a seamless design environment that can make the transition between levels more transparent and enables the analysis of the various oxide tunneling currents at the behavioral level from the simulation data at the logic and transistor level. The three level hierarchical top-down approach is presented in Fig. 1.

We now assume that datapath components are constructed using universal logic gates, 2-input NAND, as NAND gates have minimal tunneling current compared to other logic gates [5], [14]. We also assume that there are a total of  $n_{total}$  NAND gates in the network of NAND gates constituting an *n*-bit functional unit, out of which  $n_{cp}$  number of NAND gates are in the critical path. In this model we do not consider the effect of interconnect wires and focus on the direct tunneling current



Fig. 1. Three levels of abstraction in which datapath components are realized using 2-input NAND gates. The transistor level diagram shows worst case tunneling current paths in the constituent NAND gates. The worst-case occurs when both the inputs are high i. e.  $A = B = V_{High}$ . In this case, the path of the current is from gate-to-source in the case of PMOS, whereas in the NMOS it is from gate to both drain and source. Thus, in the worst-case the total gate oxide tunneling current for a NAND gate is the sum of 6 different components as shown above. If the four possible states (00, 01, 10 and 11) have gate tunneling current ( $I_{0x00}, I_{0x11}, I_{0x10}, I_{0x11}$ ), respectively, and assuming that all four states are equiprobable the average tunneling current of a 2-input NAND gate is  $I_{0xNANDi} = \left(\frac{I_{0x00}+I_{0x10}+I_{0x10}+I_{0x11}}{4}\right)$ . The gate oxide direct tunneling current is obtained by evaluating diffusion, channel and body components of the PMOS and NMOS devices from the SPICE model and summing them as:  $\sum_{MOSi} (|I_{gsi} + I_{gdi} + I_{gcsi} + I_{gcdi} + I_{gbi}|)$ . In summary, we account for the *tunneling current of both NMOS and PMOS devices for both their ON and OFF states.* 

dissipation and propagation delay of the functional units only. This is because the phenomenon of oxide tunneling current is restricted to the active devices and does not have any influence on the power dissipation in the interconnects. We calculate the direct tunneling current  $(I_{ox_{FU}})$  of a *n*-bit functional unit as,

$$I_{ox_{FU}} = \sum_{i=1}^{n_{total}} I_{ox_{NAND_i}}, \qquad (1)$$

where,  $I_{ox_{NAND_i}}$  is the average gate oxide tunneling current dissipation of the *i*<sup>th</sup> 2-input NAND gate in the functional unit assuming all states to be equiprobable (refer to Fig. 1). Similarly, the propagation delay of an *n*-bit functional unit is,

$$T_{pd_{FU}} = \sum_{i=1}^{n_{cp}} T_{pd_{NAND_i}}.$$
 (2)

We followed the approach presented in [5] for logic level characterization. For the present experiments we characterized a library of 16-bit datapath components following the structural descriptions from [15]. The results of the characterization for a 45nm technology are presented in Table I.

## III. SIMULTANEOUS SCHEDULING AND BINDING

Behavioral synthesis involves various steps: compilation, transformation, datapath scheduling, resource allocation, operation binding, connection allocation and architecture generation. Resource or time constrained scheduling time stamps the variables and operations in the DFG so that the operations in the same group can be executed concurrently. While allocation fixes the number and types of resources to be used in the datapath, the binding process involves attaching operations to functional units and variables to memory units. With a simultaneous scheduling and binding approach we can achieve more flexibility while binding resources to operations. We state the research problem as follows:

Given an unscheduled DFG G(V, E), it is required to find

the scheduled DFG with appropriate resource binding such that the total tunneling current is minimized and resource constraints (silicon cost) and latency constraints (circuit performance) are satisfied.

We assume that the datapath is specified as a sequencing DFG, which is a directed acyclic DFG. Each vertex of the DFG represents an operation and each edge represents a dependency. Also, each vertex has attributes that specify the operation type. The delay of a control step is dependent on the delays of the functional unit, the multiplexer, and register. We assume that each node connected to the primary input is assigned two registers and one multiplexer while the inner nodes of the DFG have one register and one multiplexer. It is also assumed that the inputs to the algorithm are an unscheduled DFG, a resource constraint matrix and a delay trade-off factor  $(T_F)$  and the output is an RTL description that satisfies the resource constraint and tradeoff factor and minimizes the tunneling current.

We can then state the optimization problem as follows: Let V be the set of all vertices and  $V_{CP}$  be the set of vertices in the critical path from the source S of the DFG to the output or sink node D. For simplicity, we assume that the DFG has a single source node and a single sink node (the same approach can be extended to multiple source multiple sink graphs). The cost (resource constrained) and performance (latency constrained) driven tunneling current minimization problem can thus be formulated as:

$$Minimize \quad \sum_{v_i \in V} I_{ox}(v_i), \tag{3}$$

where,  $I_{ox}(v_i)$  is the tunneling current consumed per sample node  $v_i$  of the DFG, such that the following resource and latency constraints, respectively, are satisfied:

$$\sum_{v_i \in V_P} D_i(v_i) \le D_{CP} \ [\forall \ v_i \in V_P \ (\text{where, } V_P \subset V)]$$
(4)

$$Allocated\left(FU_{i}\left(k,T_{ox}\right)\right) \leq Available\left(FU_{i}\left(k,T_{ox}\right)\right)$$
(5)

The constraints in Eqn. (4) ensure that the sum of all delays  $D_i(v_i)$  is less than the critical path delay  $D_{CP}$ . The resource allocation is summarized in Eqn. (5), where the total allocation of the  $i^{th}$  resources (functional units) of type k and consisting of transistors of oxide thickness  $T_{ox}$  denoted as  $(FU_i(k, T_{ox}))$  should be less than the total number of corresponding resources available.

We present the proposed heuristic algorithm in Fig. 2. The algorithm first performs a resource constrained ASAP schedule  $C_S$  and a resource constrained ALAP schedule  $C_L$ and identifies the set of nodes with zero  $(V_Z)$  and non-zero  $(V_{NZ})$  mobility. With the available resources  $(R_{Avl})$  we can achieve maximum tunneling current reduction when we assign resources with higher thickness  $(T_{ox_H})$  to as many nodes as possible. Since the algorithm has no prior knowledge of the critical path, to begin with it assigns  $T_{ox_H}$  resources to zero mobility nodes. For each allowable clock cycle of the nonzero mobility nodes the algorithm identifies the clock cycle that can allocate a  $T_{ox_H}$  resource and schedules the node to that clock cycle and binds its operation with that  $T_{ox_H}$ 

TABLE I

DATAPATH COMPONENT LIBRARY FOR VARIOUS GATE OXIDE THICKNESS FOR 45nm Technology

Datapath	Effective Gate Oxide Thickness $(T_{ox})$											
Components	$T_{ox} = 1.4nm$		$T_{ox} =$	1.5nm	$T_{ox} =$	1.6nm	$T_{ox} = 1.7nm$					
Library	$I_{ox}(\mu A)$	$T_{pd}(ns)$	$I_{ox}(\mu A)$	$T_{pd}(ns)$	$I_{ox}(\mu A)$	$T_{pd}(ns)$	$I_{ox}(\mu A)$	$T_{pd}(ns)$				
Adder	1.765620	27.916601	0.686630	36.384698	0.305810	42.291999	0.138480	46.821900				
Subtractor	1.973340	27.916601	0.767410	36.384698	0.340430	42.291999	0.155790	46.821900				
Multiplier	23.622379	44.484201	9.185840	57.986599	4.131320	67.395603	1.869480	74.622100				
Divider	36.397161	151.164796	14.153810	197.036105	6.364310	229.007296	2.885000	253.557994				
Comparator	4.189020	35.860901	1.627140	46.744299	0.732790	54.329698	0.328890	60.149698				
Register	1.402110	32.679299	0.542380	42.602398	0.242340	49.508801	0.109630	54.824400				
Multiplexer	1.194390	1.581100	0.461600	2.066100	0.207720	2.405600	0.092320	2.657800				

(01) Get resource constrained ASAP schedule $C_S$ of the DFG. (02) Get resource constrained ALAP cchedule $C_L$ of the DFG.
(03) Fix the number of control steps as maximum of
(04) Initialize $B_{A}$ , matrix to given resource constraint
(05) FOR each vertex $v_i \in G(V, E)$
(06) IF $(C_{S}[v_{i}] == C_{L}[v_{i}])$ then
(07) $V_Z[i] = TRUE$ . // Mark $v_i$ zero mobile.
(08) ELSE
(09) $V_{NZ}[i] = TRUE$ . // Mark $v_i$ as nonzero mobile.
(10) FOR each vertex $v_i \in V_Z$ in ASAP order
(11) $C[v_i] = C_S[v_i]$ . // $v_i$ is ASAP time stamped
(12) IF ( $FU_j\left(k, T_{ox_H}\right)$ is available in $R_{Avl}$ for
control step $C[v_i]$ ) then
(13) $R_{Bin}[k][T_{ox_H}][r_j] = \text{Bind}(v_i). // v_i \text{ needs type-}k$
(14) $R_{Avl}[C[v_i]][k][T_{ox_H}] // \text{Resource allocated}$
$\begin{array}{ccc} (15) & \text{ELSE} \\ (16) & \text{D} & \left[ 1 \right] \left[ 1 & \text{D} & 1 \right] \\ \end{array}$
(16) $R_{Bin}[k][T_{ox_L}][r_j] = \text{Bind}(v_i). // v_i \text{ needs type-}k$
(17) $R_{Avl}[C[v_i]][k][I_{ox_L}] = // \text{Resource allocated}$ (18) FOP such $v_i \in V_i$ in ASAP order
(10) FOR each possible cycle $a \in C_{\mathbb{F}}[a_{1}] \to C_{\mathbb{F}}[a_{2}]$
(19) FOR each possible cycle $c: C_S[v_i] \to C_L[v_i]$
(20) IF $(FU_j(k, T_{ox_H}))$ is available in $R_{Avl}$ for c) then
(21) Schedule $v_i$ in step $c$ , $C[v_i] = c$ . //
(22)
(23) $R_{Avl}[C[v_i]][k][T_{ox_H}] = -$ . Break. // Allocated
(24) ELSE IF ( $FU_j(k, T_{ox_L})$ is available in $R_{Avl}$ for $c$
and $v_i$ is not already scheduled
(25) Schedule $v_i$ in step $c$ , $C[v_i] = c$ .
(26) $R_{Bin}[k][T_{ox_L}][r_j] = \text{Bind}(v_i). // v_i \text{ needs type-}k$
(27) $R_{Avl}[C[v_i]][k][T_{ox_L}] //$ Resource Allocated
(28) Call Floyd's algorithm to determine $V_{CP}$ .
(29) Calculate critical path delays $T_{CP_{ST}}$ and $T_{CP_{DT}}$ .
(30) FOR each $c \in C$ (21) IF $(T) = \sum_{i=1}^{n} T_{i} \vee T_{i}$ then // Time constraint
(51) IF $(I_{CP}_{DT} > I_F \times I_{CP}_{ST})$ then // Time constraint (22) Find all vertices in control stop a
(32) If $u \in V_{GR}$ and using $T$ resource) then
(34) IF ( $v_i \notin V_{CP}$ and using $T_{ox_H}$ resource) then
(35) $\prod_{i=1}^{n} (v_j \neq v_i)^p$ and using $v_{ist}$ resources of $v_i$ and $v_j$
$\begin{array}{ccc} (36) \\ ELSE \\ \end{array}$
(37) Assign $T_{\alpha x_I}$ resource from $R_{A_{nl}}$ .

Fig. 2. Simultaneous scheduling and binding heuristic

resource. If such a clock cycle is not available, then it allocates a  $T_{ox_L}$  resource in the ASAP clock cycle and schedules it to that clock cycle. Once the scheduling, allocation and binding is done, the critical path delay is calculated. If the critical path delay violates the trade-off factor then the algorithm tries to assign  $T_{ox_L}$  resources by swapping the resources of the critical path node and the node containing  $T_{ox_L}$  resources in that clock cycle. If there is no  $T_{ox_L}$  resource from the available resources.

# IV. RESULTS AND CONCLUSIONS

The algorithm was implemented and tested with a number of benchmarks for various resource-time and time constraints. While calculating the gate leakage for single thickness, we used a nominal 1.4nm thickness. We considered resources of three dual thickness pairs of (i) 1.4nm - 1.5nm, (ii) 1.4nm - 1.5nm1.6nm, and (iii) 1.4nm - 1.7nm. For each benchmark and for each pair of dual thicknesses, we ran four sets of experiments. In the first experiment, we used a smaller number of  $T_{ox_H}$ resources and a higher number of  $T_{ox_L}$  resources. In the second experiment we used a higher number of  $T_{ox_H}$  resources as compared to the first experiment and in the third experiment we used a higher number of  $T_{ox_H}$  resources as compared to the second experiment. In the fourth experiment we relaxed the resource constraints to study the time constrained approach only. The percentage reduction in direct tunneling current is calculated as  $\Delta I = \left(\frac{I_{ox\,ST} - I_{ox\,DT}}{I_{ox\,ST}}\right) * 100\%$ . We estimate the critical path delay of the circuit as the sum of the delays of the vertices in the longest path of the DFG.



(a) Average percentage reduction time (b) Percentage reduction for time conconstrained approach for  $T_F = 1.5$  strained approach for  $T_F = 1.5$  withwith resource constraints out resource constraint

Fig. 3. Bar charts showing % reduction in gate oxide tunneling current for three cases (i)1.4nm - 1.5nm, (ii)1.4nm - 1.6nm and (iii)1.4nm - 1.7nm

The results for various benchmarks for dual thicknesses for 1.4nm - 1.7nm are reported in Table II for both resourcetime constrained and time constrained approaches. We observe that as  $T_F$  increases the reduction in gate leakage increases for all the benchmarks. The bar charts in Fig. 3 represent the experimental results for all the thicknesses pairs under consideration for a tradeoff factor of 1.5 and provide a comparative view of the approaches with and without resource constraint. This shows that for a particular performance requirement with resource constraint in effect there is a definite gain in the leakage reduction with increase in the thickness of the gate oxide. When compared with the resource constrained approach

TABLE II TUNNELING CURRENT AND CRITICAL PATH DELAY OF CIRCUITS FOR VARIOUS BENCHAMARKS ( $T_{ox_L} = 1.4nm$  and  $T_{ox_H} = 1.7nm$ )

$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	D 1	D	T	<i>m</i>	Care On the Transition Connect (I											
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Bench	Res	1 <sub>oxST</sub>	$T_{CP_{ST}}$		Gate	inneling Current $(I_{ox_{DT}})$ and Percentage		entage R	Reduction $(\Delta I)$						
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	-mark	Con	$(\mu A)$	(ns)	$T_F=1$	0	$T_F = 1.1$		$T_F = 1.2$		$T_F = 1.3$		$T_F = 1.4$		$T_F = 1.5$	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $					$I_{ox}(\mu A)$	$\Delta I$	$I_{ox}(\mu A)$	$\Delta I$	$I_{ox}(\mu A)$	$\Delta I$	$I_{ox}(\mu A)$	$\Delta I$	$I_{ox}(\mu A)$	$\Delta I$	$I_{ox}(\mu A)$	$\Delta I$
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Н	1	86.14	329.64	160.25	18.2	160.25	18.2	156.04	20.4	151.83	22.5	151.83	22.5	127.67	34.8
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	A	2	86.14	329.64	90.68	53.7	90.68	53.7	86.46	55.9	82.25	58.0	82.25	58.0	58.10	70.3
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	L	3	86.14	329.64	86.30	55.9	86.30	55.9	82.09	58.1	77.87	60.2	77.87	60.2	537.29	72.6
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	(1)	$\infty$	86.14	329.64	80.05	59.1	80.05	59.1	75.84	61.3	71.62	63.4	71.62	63.4	47.48	75.7
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	D	1	162.43	823.89	384.04	21.6	380.02	22.4	376.00	23.3	351.85	28.2	347.83	29.0	319.66	34.7
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	С	2	162.43	823.89	187.48	61.7	183.46	62.5	179.44	63.3	155.29	68.3	151.27	69.1	123.10	74.8
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Т	3	162.43	823.89	186.02	62.0	182.00	62.8	177.98	63.6	153.83	68.6	149.81	69.4	121.64	75.1
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	(2)	$\infty$	162.43	823.89	139.18	71.6	135.16	72.4	131.14	73.2	106.99	78.1	102.97	78.9	74.80	84.7
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	В	1	152.57	689.43	282.03	31.2	278.00	32.2	273.98	33.1	249.84	39.0	245.62	40.1	237.38	42.1
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Р	2	152.57	689.43	141.45	65.5	141.45	65.5	131.30	67.9	113.09	72.4	103.13	74.8	99.11	75.8
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	F	3	152.57	689.43	139.35	66.0	135.32	67.0	113.09	72.4	107.15	73.8	84.72	79.3	77.92	80.9
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	(3)	$\infty$	152.57	689.43	113.29	72.3	109.27	73.3	85.12	79.2	80.91	80.2	76.89	81.2	72.87	82.2
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	F	1	159.32	500.64	151.50	49.1	147.48	50.4	143.46	51.8	135.42	54.5	131.39	55.8	123.35	58.5
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ι	2	159.32	500.64	133.96	55.0	133.96	55.0	119.31	59.9	111.27	62.6	109.81	63.1	109.81	63.1
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	R	3	159.32	500.64	127.36	57.2	123.33	58.5	109.81	63.1	109.81	63.1	107.25	63.9	99.20	66.6
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	(4)	$\infty$	159.32	500.64	87.71	70.5	83.69	71.9	79.67	73.2	71.62	75.9	67.60	77.3	59.56	79.9
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	А	1	162.43	831.33	383.30	22.4	379.27	23.3	375.25	24.1	351.10	28.9	343.06	30.6	316.33	36.0
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	R	2	162.43	831.33	317.75	35.7	317.75	35.7	293.60	40.6	269.45	45.5	253.38	48.7	242.72	50.9
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	F	3	162.43	831.33	289.60	41.4	285.57	42.2	281.55	43.0	257.41	47.9	242.72	50.9	225.21	54.4
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	(5)	$\infty$	162.43	831.33	139.54	71.7	135.51	72.6	131.49	73.4	107.35	78.2	103.32	79.1	75.15	84.8
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Е	1	262.07	557.80	280.66	15.4	272.62	17.8	244.45	26.3	236.41	28.7	208.24	37.2	204.22	38.4
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	W	2	262.07	557.80	216.26	34.8	200.17	39.6	172.00	48.1	163.96	50.5	143.82	56.6	143.82	56.6
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	F	3	262.07	557.80	208.22	37.2	192.11	42.0	167.96	49.3	143.82	56.6	135.79	59.0	131.77	60.2
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	(6)	$\infty$	262.07	557.80	150.76	54.5	142.72	56.9	114.55	65.4	106.51	67.9	78.34	76.3	74.32	77.6
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	L	1	145.82	474.44	236.54	16.1	232.51	17.6	232.51	17.6	208.37	26.1	184.22	34.7	176.18	37.5
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	М	2	145.82	474.44	188.24	33.3	188.24	33.3	164.09	41.8	139.94	50.4	113.21	59.8	113.21	59.8
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	S	3	145.82	474.44	161.50	42.7	161.50	42.7	137.35	51.3	113.21	59.8	86.47	69.3	86.47	69.3
I 1 76.29 273.42 87.64 46.1 87.64 46.1 83.62 48.5 79.60 51.0 79.60 51.0 75.58	(7)	$\infty$	145.82	474.44	118.68	57.9	114.66	59.3	114.66	59.3	90.51	67.9	66.37	76.4	58.32	79.3
	Ι	1	76.29	273.42	87.64	46.1	87.64	46.1	83.62	48.5	79.60	51.0	79.60	51.0	75.58	53.5
1 2 10.27 213.42 83.02 48.3 83.02 48.3 19.00 31.0 13.38 53.3 53.3 13.38 53.3 11.30	Ι	2	76.29	273.42	83.62	48.5	83.62	48.5	79.60	51.0	75.58	53.5	75.58	53.5	71.56	56.0
R 3 76.29 273.42 60.91 62.5 60.91 62.5 56.89 65.0 52.86 67.5 52.86 67.5 48.84	R	3	76.29	273.42	60.91	62.5	60.91	62.5	56.89	65.0	52.86	67.5	52.86	67.5	48.84	69.9
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	(8)	$\infty$	76.29	273.42	56.89	65.0	56.89	65.0	52.86	67.5	48.84	69.9	48.84	69.9	44.76	72.4

the time constrained method shows an average reduction of almost 15% more across all benchmarks.

We presented simultaneous scheduling and binding of behavioral level elements utilizing functional units of dual oxide thickness. As can be seen from the results of the experiments carried out in this context, the dual oxide thickness methodology is highly effective in reducing the gate leakage. The choice of functional units is being made during scheduling and we are in the process of evaluating its impact on area, capacitance and dynamic power. Also we are exploring the option of replacing the heuristic based approach with more advanced optimization techniques. Finally, we aim to extend this work on gate leakage to a holistic solution to the entire spectrum of power dissipation at the behavioral level, considering Multi- $V_{dd}$ , Multi- $V_{Th}$ , and Multi- $T_{ox}$ .

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